



PVC SOLVENT CEMENT

Directions: • Store between 40°F (5°C) and 110°F (44°C). • Use only on PVC plastic. • Stir thoroughly before use. Do not dilute. Replace if jelled. • Use within 2 years of the date stamped on the bottom of the can. • Refer to the Installation Guide, ASTM D-2855, Product Bulletin, or MSDS for additional details.



1. Cut the pipe squarely and deburr or bevel to a 10–15° angle. Clean and dry the joining surfaces.
2. Check the dry fit. The fitting should slide over the end of the pipe easily but become snug about 1/3 to 2/3 of the way in.
3. Use a suitable applicator at least half the size of the pipe diameter. For larger sizes, use a swab or roller.
4. Apply a full, even layer of cement on the pipe, covering it to the depth of the socket. Coat the fitting socket with a medium layer. Avoid excess cement and puddling. Apply a second full layer to the pipe. Ensure the cement fills all gaps.
5. For bell-end pipes, do not coat beyond the socket depth or allow cement to run beyond the bell.
6. Assemble while the cement is still wet. If it has dried, recoat the parts before assembly. Twist the fitting 1/8 to 1/4 turn until it reaches the pipe stop. To prevent pushout, hold in place for about 30 seconds and wipe off any excess cement.
7. Allow 5 minutes for good handling strength and 30 minutes for curing at up to 160 psi (11.2 kg/cm²). For interference fits up to 2" (50 mm) at 60°F (16°C) or higher, follow the stated curing times. For pipe sizes over 2" (50 mm), higher pressure, or temperatures below 60°F (16°C), allow longer curing times. **DO NOT TEST WITH COMPRESSED AIR.**

WARNING: Flammable liquid and vapor – keep away from heat or flames. Can irritate eyes, lungs, or skin. Handle with care to avoid accidents.

CAUTION: Keep away from heat, sparks, flames, and hot surfaces. No smoking. Keep the container tightly closed when not in use. Use only in open spaces or with good ventilation. Wear gloves, protective clothing, and eye protection. Use a mask if needed.

Packed by: **CROWN ASIA CHEMICALS CORPORATION®**

Office: Rm. 508 President Tower 81 Timog Avenue, Quezon City • Plant: KM 33 McArthur Highway, Tuktukan, Guiguinto, Bulacan, Philippines
Tel. No: 8277-0880 local 122 to 132 / 3412-0639 to 41 • Fax: 3412-0642 • Email: sales@crownpvc.com.ph